



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-664-301
Job Sheet 170984



Part No: D412-664-301

Job Qty: 10 ea

Part Name: Cap Assembly Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/25/18

Job Tracking No:

Due Date: 2/28/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV F IPP REV:A 11.11.03 new issue DD v.1.0

Ship Via:

DWG. IN D412-664 35 CHG002
9-89

DAS
21
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	10 Ea	2/28/18	2/28/18	0.00	0.00	Start Up Stores/Pkg-2			MAR 06 2018
110	Packaging	10 pcs	2/28/18	2/28/18	0.00	0.00	Packaging1-4			MAR 06 2018
120	QC	10 pcs	2/28/18	2/28/18	0.00	0.00	QC4			
125	DC	10 pcs	2/28/18	2/28/18	0.00	0.00	DC			
130	Packaging	10 pcs	2/28/18	2/28/18	0.00	0.00	Packaging3-2			
140	QC21-FG	10 Ea	2/28/18	2/28/18	0.00	0.00	QC21			

DAS
21
9-89

MAR 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4381-1	Crosstube Strap Bumper	20 Ea (2 ea)	90-Start up Operation	5047625

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4381-1	20	100	0

Part Specifications

Specifications could not be found.

Plex 3/6/18 10:24 AM dart.quirion.sonia



Container No: S048478



Part: D412-664-301

Job No: 170984

Serial No/Batch: S048478

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/06/18

15

Part Number: D412-664-301

Description: CAP ASSEMBLY BUMPER INSTALLATION, 205/212/412

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								